

SAFETY DATA SHEET

SECTION 1) CHEMICAL PRODUCT AND SUPPLIER'S IDENTIFICATION

Product ID: EMPIRE ULTRA PATCH
Product Name: EMPIRE ULTRA PATCH
Revision Date: Nov 22, 2016 **Date Printed:** Feb 26, 2026
Version: 1.0 **Supersedes Date:** Aug 24, 2015
Distributor's Name: EMPIRE INDUSTRIES
Address: P.O. BOX 1404 - BRENTWOOD, TN 37024
Emergency Phone: 1-800-535-5053
Information Phone: (615) 969-8106
Fax:
Product/Recommended Uses Repair Patch

SECTION 2) HAZARDS IDENTIFICATION

Classification:

Eye Irritation - Category 2B
Respiratory Sensitizer (Solid/Liquid) - Category 1B
Skin Sensitizer - Category 1B

Pictograms:



Signal Word:

Danger

Hazardous Statements - Health:

H320 - Causes eye irritation
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H317 - May cause an allergic skin reaction

Precautionary Statements - General:

P101 - If medical advice is needed, have product container or label at hand.
P102 - Keep out of reach of children.
P103 - Read label before use.

Precautionary Statements - Prevention:

P264 - Wash thoroughly after handling.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P284 - [In case of inadequate ventilation] wear respiratory protection.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary Statements - Response:

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice/attention.

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water.

P333 + P313 - If skin irritation or a rash occurs: Get medical advice/attention.
P362 + P364 - Take off contaminated clothing. And wash it before reuse.

Precautionary Statements - Storage:

No precautionary statement available.

Precautionary Statements - Disposal:

P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

SECTION 3) COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Chemical Name	% By Weight
0000100-42-5	STYRENE	0.06% - 1.14%

SECTION 4) FIRST-AID MEASURES

Inhalation:

Remove source of exposure or move person to fresh air and keep comfortable for breathing.
If exposed/feel unwell/concerned: Get medical attention.

Eye Contact:

If irritation occurs, cautiously rinse eyes with lukewarm, gently flowing water for 5 minutes, while holding the eyelids open. If eye irritation persists: Get medical advice/attention.

Skin Contact:

Rinse/wash with lukewarm, gently flowing water and mild soap for at least 15 minutes or until product is removed. If skin irritation occurs or you feel unwell: Get medical advice/attention.

Ingestion:

Rinse mouth. Give two glasses of water. If you feel unwell or if concerned : Get medical advice/attention. Do NOT induce vomiting unless under the advice/direction of doctor/POISON CENTER. Note: Never give anything by mouth to an unconscious or convulsing victim. Keep person warm and quiet.

SECTION 5) FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Will not burn. Use extinguishing media suitable for surrounding fire.

Unsuitable Extinguishing Media:

None.

Fire-Fighting Procedures:

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel.
Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Special Protective Actions:

Wear protective pressure self-contained breathing apparatus (SCBA)and full turnout gear.

SECTION 6) ACCIDENTAL RELEASE MEASURES

Emergency Procedure:

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Do not touch or walk through spilled material.

Isolate hazard area and keep unnecessary people away. Remove all possible sources of ignition in the surrounding area. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.

Pick up with mop or wet vac. Rinse spill area with water.

Recommended Equipment:

Wear safety glasses and gloves.

Personal Precautions:

Avoid breathing vapor. Avoid contact with skin, eye or clothing. Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

Environmental Precautions:

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers.

SECTION 7) HANDLING AND STORAGE

General:

Wash hands after use.

Do not get in eyes, on skin or on clothing.

Do not breathe vapors or mists.

Use good personal hygiene practices.

Eating, drinking and smoking in work areas is prohibited.

Remove contaminated clothing and protective equipment before entering eating areas.

Ventilation Requirements:

Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

Storage Room Requirements:

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well-ventilated areas away from heat, direct sunlight and incompatibilities. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty container retain residue and may be dangerous.

Store at temperatures between 40°F and 100°F.

FOR INDUSTRIAL AND INSTITUTIONAL USE ONLY. FOR USE BY TRAINED PERSONNEL ONLY. KEEP FROM FREEZING.

SECTION 8) EXPOSURE CONTROLS, PERSONAL PROTECTION

Eye Protection:

Wear eye protection with side shields or goggles. Wear indirect-vent, impact and splash resistant goggles when working with liquids. If additional protection is needed for entire face, use in combination with a face shield.

Skin Protection:

Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over-boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

Respiratory Protection:

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker, a respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed. Check with respiratory protective equipment suppliers. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.

Appropriate Engineering Controls:

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value.

Chemical Name	OSHA TWA (ppm)	OSHA TWA (mg/m3)	OSHA STEL (ppm)	OSHA STEL (mg/m3)	OSHA Tables (Z1, Z2, Z3)	OSHA Carcinogen	OSHA Skin designation	NIOSH TWA (ppm)	NIOSH TWA (mg/m3)	NIOSH STEL (ppm)	NIOSH STEL (mg/m3)	NIOSH Carcinogen
STYRENE	100 (a)/ 200 ceiling		600 (a) /5 mins. in any 3 hrs.		1,2			50	215	100	425	

Chemical Name	ACGIH TWA (ppm)	ACGIH TWA (mg/m3)	ACGIH STEL (ppm)	ACGIH STEL (mg/m3)
STYRENE	20	85	40	170

SECTION 9) PHYSICAL AND CHEMICAL PROPERTIES

Physical and Chemical Properties

Density	8.34046 lb/gal
Density VOC	0.00000 lb/gal
VOC Actual	0.00000 lb/gal
VOC Regulatory	0.00000 lb/gal
% VOC	0.00000%

Appearance	Soft tacky material
Odor Threshold	N.A.
Odor Description	Low
pH	N.A.
Water Solubility	Not soluble
Flammability	Will not burn
Flash Point Symbol	N.A.
Flash Point	840 °F
Viscosity	N.A.
Lower Explosion Level	N.A.
Upper Explosion Level	N.A.
Vapor Pressure	N.A.
Vapor Density	N.A.
Melting Point	N.A.
Freezing Point	N.A.
Low Boiling Point	N.A.
High Boiling Point	N.A.
Decomposition Pt	N.A.
Auto Ignition Temp	N.A.
Evaporation Rate	N.A.
VOC Composite Partial Pressure	N.A.

SECTION 10) STABILITY AND REACTIVITY

Stability:

Stable.

Conditions to Avoid:

None.

Incompatible Materials:

None known.

Hazardous Reactions/Polymerization:

Will not occur.

Hazardous Decomposition Products:

None known.

SECTION 11) TOXICOLOGICAL INFORMATION

Skin Corrosion/Irritation:

No data available

Serious Eye Damage/Irritation:

Concentrate is an eye irritant and may cause irritation, redness, or tearing.

Carcinogenicity:

No data available

Germ Cell Mutagenicity:

No data available

Reproductive Toxicity:

No data available

Respiratory/Skin Sensitization:

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause an allergic skin reaction

Specific Target Organ Toxicity - Single Exposure:

No data available

Specific Target Organ Toxicity - Repeated Exposure:

No data available

Aspiration Hazard:

No data available

Acute Toxicity:

No data available

0000100-42-5 STYRENE

LC50 (rat): 5640 ppm (24000 mg/m3) (4-hour exposure; unconfirmed) (1); 2800 ppm (4-hour exposure) (26)
LC50 (mouse): 2230 ppm (9500 mg/m3) (4-hour exposure; unconfirmed) (1); 5000 ppm (2-hour exposure) (26)

LD50 (oral, rat): 5000 mg/kg (2)
LD50 (oral, mouse): 316 mg/kg (unconfirmed) (1)

SECTION 12) ECOLOGICAL INFORMATION

Toxicity:

No data available

Persistence and Degradability:

No data available.

Bio-Accumulative Potential:

No data available.

Mobility in Soil:

No data available.

Other Adverse Effects:

No data available.

SECTION 13) DISPOSAL CONSIDERATIONS

Water Disposal:

Under RCRA, it is the responsibility of the user of the product, to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state, and local laws.

Empty containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

SECTION 14) TRANSPORT INFORMATION

U.S. DOT Information:

Not regulated.

IMDG Information:

Not regulated.

IATA Information:

Not regulated.

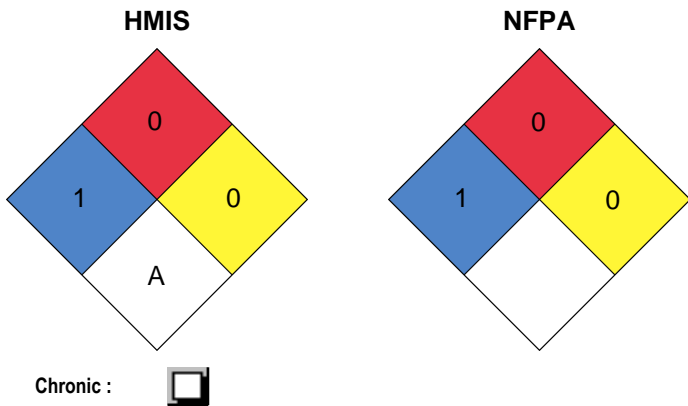
SECTION 15) REGULATORY INFORMATION

CAS	Chemical Name	% By Weight	Regulation List
0000100-42-5	STYRENE	0% - 1%	CERCLA,HAPS,SARA312,SARA313,VHAPS,VOC,TSCA,ACGIH,OSHA

SECTION 16) OTHER INFORMATION

Glossary:

ACGIH- American Conference of Governmental Industrial Hygienists; ANSI- American National Standards Institute; Canadian TDG- Canadian Transportation of Dangerous Goods; CAS- Chemical Abstract Service; Chemtrec- Chemical Transportation Emergency Center (US); CHIP- Chemical Hazard Information and Packaging; DSL- Domestic Substances List; EC- Equivalent Concentration; EH40 (UK)- HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA- Emergency Planning and Community Right-To-Know Act; ESL- Effects screening levels; HMIS- Hazardous Material Information Service; LC- Lethal Concentration; LD- Lethal Dose; NFPA- National Fire Protection Association; OEL- Occupational Exposure Limits; OSHA- Occupational Safety and Health Administration, US Department of Labor; PEL- Permissible Exposure Limit; SARA (Title III)- Superfund Amendments and Reauthorization Act; SARA 313- Superfund Amendments and Reauthorization Act, Section 313; SCBA- Self-Contained Breathing Apparatus; STEL- Short Term Exposure Limit; TCEQ - Texas Commission on Environmental Quality; TLV- Threshold Limit Value; TSCA- Toxic Substances Control Act Public Law 94-469; TWA - Time Weighted Value; US DOT- US Department of Transportation; WHMIS- Workplace Hazardous Materials Information System.



DISCLAIMER

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.